

Type 1 Cotton Fiber Deburring Wheels

PRODUCT DESCRIPTION

For deburring and finishing of stainless steel, aluminum, and other ferrous and non-ferrous applications.

PRODUCT FEATURES

- Grind, debur, and finish in one operation
- Smooth controlled grinding action with no chatter
- Remove burrs without changing part geometry
- Remove braze to leave paintable finish
- **5x or more life** vs. non-woven synthetic fiber wheels
- No smearing or back transfer on stainless steel and exotic alloys

PRIMARY APPLICATIONS

Automotive: Chamfer, debur, and finish transmission gears, as well as remove braze and residual oxides

Aircraft/Aerospace: Chamfer, debur, and finish engine components

Tool & Die: Finish, debur, maintenance of dies and molds

Fabrication: Corner blending, edge breaking, I.D. and O.D. debur and blend

Oil Field Repair/Maintenance: Pipe thread maintenance and repair

Ideal for use on robotic applications

STANDARD SPECIFICATIONS

Wheel Dimensions	
Diameter	- 1" to 4"
Width	- 1/32" to 1/2"
Grit Type	
"A"	- Aluminum Oxide
"C"	- Silicon Carbide
Grain Size	
Coarse	16, 24, 36
Medium	54, 80
Fine	120, 180
Very Fine	320*
Grades/Bonds	
GFX	- Soft: for light deburring and blending
JTX	- Medium: for light deburring with longer life
MTX	- Hard: for light to medium stock removal

* Available only in aluminum oxide



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